



VB-07

Soft Touch Clear

VC5225

VC5225 Soft Touch Clear is an innovative, high-solids, two-component urethane topcoat that combines a soft luxurious feel and a very low sheen to provide a top quality finish for trim accents and interiors. Soft Touch Clear offers excellent burnish, scratch and mar-resistant properties. VC5225 Clear can be used over PPG *Vibrance Collection* custom color basecoats.



Compatible Surfaces

Soft Touch Clear can be used over the systems shown below:

- DBU *Deltron*® Universal Basecoat— Follow P-152 *Deltron* DBU recommendations for proper preparation and compatible primers.
- DBC *Deltron* 2000 Basecoat—Follow P-175 *Deltron* DBC recommendations for proper preparation and compatible primers.
- Reference the *Vibrance* Compatibility Chart (VB20) for compatibility and custom formulating.

Directions For Use

Surface Preparation:



When working on custom finishes, close attention to the details outlined for standard basecoat preparation, sanding and cleaning is needed to achieve the optimum results.

PPG basecoats are designed to be applied over properly cleaned, sanded and primed surfaces. See the Compatible Surfaces section of Product Information Bulletin P-175 (DBC) or P-152 (DBU) for an appropriate primer or sealer recommendation.

Mixing Ratio:



VC5225 : VH7225 Hardener
2 : 1

Pot life is 1-1/2 hours at 70°F (21°C) for standard mix

Additives:



None

Note: Custom or exotic finishes are excluded from coverage under the PPG Paint Performance Guarantee.



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Directions For Use

Spraygun Set-up:



Apply:	2 full wet coats
Fluid Tip:	1.3–1.5 mm or equivalent
Air Pressure:	10 PSI at the cap for HVLP guns 45–55 PSI at the gun for conventional guns

Drying Times:



Between Coats: 70°F (21°C)	5 minutes
Dust Free: 70°F (21°C)	30–40 minutes
Tack Free: 70°F (21°C)	30 minutes
Tape Time: 70°F (21°C)	4–6 hours
Air Dry: 70°F (21°C)	4–6 hours
Force Dry: 140° (60°C)	30 minutes
IR (Infrared): Medium Wave	9 minutes
Repair and Recoat:	This product cannot be recoated, it must be stripped and reapplied.

Note: All force dry times are quoted for surface temperature. Additional time must be allowed during force dry to allow surface to reach recommended temperature.

Technical Data:

VOC (PKG) per US Gal.	3.53 lbs.
VOC (RTS) per US Gal.	4.17 lbs.
Total Solids by Volume	42.52%
Sq. Ft. Coverage per US Gal.	682

Important:



The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts.



Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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